|  |  |  |
| --- | --- | --- |
| **Referencia:** 1988  **Denominación:** Interior Tapa 50ml | **Fecha plano :** 13/11/18  **Cavidades:** 6 / 6 | **Material :**PP  **Máquina :** 31 |

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| **Motivo informe** :  Homologación molde nuevo. **( v.02)** |

***INFORME CALIDAD***

|  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
| --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- |
| ***INFORME DIMENSIONAL* ( Tolerancia +/- 0,2mm )**   |  |  |  |  |  |  |  |  | | --- | --- | --- | --- | --- | --- | --- | --- | | **Cota** | **Nominal** | **Fig. 1** | **Fig. 2** | **Fig. 3** | **Fig. 4** | **Fig. 5** | **Fig. 6** | | **1** | **Ø59,9** | 60,20 | 60,20 | 60,20 | 60,20 | 60,20 | 60,20 | | **2** | **Ø56,6 ( disc )** | 56,80 | 56,80 | 56,80 | 56,80 | 56,80 | 56,80 | | **3** | **13,7** | 13,75 | 13,75 | 13,75 | 13,75 | 13,75 | 13,75 | | **4** | **11,5** | 11,50 | 11,50 | 11,40 | 11,50 | 11,50 | 11,50 | | **5** | **3,9** | 3,90 | 3,90 | 3,90 | 3,90 | 3,90 | 3,90 | | **6** | **Ø56,6 ( rosca )** | 56,65 | 56,65 | 56,75 | 56,75 | 56,75 | 56,75 | | **7** | **Ø57,8** | 58,10 | 58,10 | 58,10 | 58,10 | 58,20 | 58,10 | | **8** | **11,9** | 12,0 | 12,0 | 12,0 | 12,0 | 12,0 | 12,0 | | **9** | **67,0** | 67,40 | 67,40 | 67,40 | 67,40 | 67,40 | 67,40 | | **10** | **66,3** | 66,40 | 66,50 | 66,50 | 66,50 | 66,50 | 66,50 | | **11** | **42,0** | 42,10 | 42,10 | 42,10 | 42,10 | 42,10 | 42,10 | | **12** | **Peso** | 10,43 | 10,38 | 10,43 | 10,45 | 10,43 | 10,44 | | **13** | **Montado Automático** | Ok | Ok | Ok | Ok | Ok | Ok | | **14** | **Montado disco** | Ok | Ok | Ok | Ok | Ok | Ok | | **15** | **Par de Cierre** | **\*1** \_ Ver recuadro | | | | | | | **16** | **Acabado Superficial** | Ok | Ok | Ok | Ok | Ok | Ok | |

**Informe Par de cierre ( \*1 )**

1704/0/1 \_ OK

1954/0/0 \_ Nº 4 Tapa toca tarro

1931/0/0 \_ Ok

1966/0/0\_ Van suaus

1978/0/0\_ Van Suaus

1979/0/0\_ Van suaus

1987/0/0\_ Tapa toca tarro

1990/0/0\_ Tapa toca tarro

|  |
| --- |
| **Conclusiones** : |

|  |
| --- |
| **Responsable Calidad :** Quicu Estebanell  **Fecha :** 28/03/2019 |